LEADing Practice: Supply Chain Business Architecture

Value Model Strategies & Critical Success Feature		Performance Model	LEADing Practice: Supply Chain Business Architecture Business Model Operating Model								Pr	ocess Model	
		renormatice woder	Business	Business Competency	Wiodei	Operating Mo	Business Op	erating	Business Process		1		
Objectives	Critical Success Factors	Key Performance Indicator	Model Level	Area	Business Competency	Operational Business Competency		del rategy	Type	Business Process Area	Business Process Group	Business Process	Business Process Activity/Step
Supply Chain Cost Efficiency	Optimize Cost, Cash Flow and Capital	Optimized asset related costs Improve balance between buy and lease	Strategic Tactical		Supply Chain assets	Asset allocation	COO/CIO Var CFO/VP of SCM Var	riable		Manage Financial Resources Manage Financial Resources	Manage treasury operations	Manage treasury policies and procedures	Revise treasury procedures Develop and confirm internal controls for treasury
	Саркаі	Improve effectiveness of plant maintenance		Operations Supply Chain Support Operations Supply Chain Support	Supply Chain Sourcing & Procurement Supply Chain Safety	Supply Chain sourcing guidelines, standards Supply Chain regulations and compliance	COO/VP of SCM Foo		Supporting Process Supporting Process	Develop Vision and Strategy	Manage treasury operations Manage strategic initiatives	Manage treasury policies and procedures Develop strategic initiatives	Ensure supply chain regulations and compliance
		Increase use of leased product/service equipment		Operations Supply Chain Support	Supply Chain Sourcing & Procurement		COO/VP of SCM Var		Supporting Process	Acquire, Construct, and Manage	Obtain, install, and plan maintenance for	Obtain and install equipment	Procure equipment
		Divest low-utilization infrastructure		Operations Supply Chain Support		Asset maintenance	CFO/CIO Foo	cused	Main Process	Acquire, Construct, and Manage	Dispose of product/services assets	Dispose of product/services assets	Perform sale or trade
		Improve preventive equipment maintenance	2. Tactical		Equipment & Plant Maintenance	Supply Chain maintenance, plan and schedule	COO/VP of SCM Res	silient	Main Process	Acquire, Construct, and Manage	Maintain product/services assets	Provide preventive maintenance for workplace and asse	ts Perform supply chain schedule
		Increase utilization of product/service equipment	Tactical		Supply Chain assets	Assets guidelines, rules and standards		cused	Main Process	Acquire, Construct, and Manage	Design and construct/acquire product/services assets	Provide workspace and assets	Change fit/form/function of workspace and assets
		Reduce number of data centers, branch offices, dealerships, retail		Operations Supply Chain Support	Supply Chain assets	Asset maintenance		cused	Main Process	Acquire, Construct, and Manage	Dispose of product/services assets	Develop exit strategy	Reduce number of data centers
	Reduce Supply Chain	Consolidate company real estate/facilities		Operations Supply Chain Support		Asset allocation	CFO/VP of SCM Res			Acquire, Construct, and Manage	Design and construct/acquire product/services assets		Confirm alignment of property requirements with business
	Administration Costs	functions	Strategic Strategic		Supply Chain Sourcing & Procurement Supply Chain Sourcing & Procurement			riable riable	Supporting Process Supporting Process	Manage Information Technology Manage Information Technology	Develop and maintain information technology solution. Develop and maintain information technology solution.		Establish Supply Chain Sourcing strategy for IT development Establish Supply Chain Sourcing strategy for IT development
		Service Flow development for operations and maintenance services	Strategic Strategic	Operations Supply Chain Support Operations Supply Chain Support			COO/VP of SCM Var		Supporting Process	Deliver Product/services	Produce/Manufacture/Deliver product/service	Schedule product/service	Generate line level plan
		Service Flow development for procurement functions		Operations Supply Chain Support	eappy and accounting an account of	Operational support business planning		riable	Main Process	Develop Vision and Strategy	Develop business strategy	Evaluate strategic options to achieve the objectives	Define strategic options
		Service Flow development for property management functions	Strategic	Operations Supply Chain Support		Workload and resource forecast	CFO/VP of SCM Var	riable	Main Process	Acquire, Construct, and Manage	Design and construct/acquire product/services assets		Confirm alignment of property requirements with business
		Consolidate order fulfilment functions	Tactical		Order Fulfilment	Order management planning	COO/VP of SCM Var	riable	Main Process	Deliver Product/services	Manage logistics and warehousing	Operate outbound transportation	Plan, transport, and deliver outbound product/service
Lower Supply		Manage procurement for MRO on a national or global basis	2. Tactical	operations supply strain supplies				silient	Main Process	Deliver Product/services	Procure materials and services	Develop sourcing strategies	Develop procurement plan
		Outsource partner administration activities	2. Tactical		Supply Chain Sourcing & Procurement		CFO/VP of SCM Var		Main Process	Manage Financial Resources	Manage taxes	Develop tax strategy and plan	Develop foreign, national, state, and local tax strategy
	Raduas Raduas Cast of goods	Reduce fixed cost by paying for usage, not for availability Refine/align logistics and Supply Chain & Logistics strategies	Tactical Strategic	- p	Supply Chain Sourcing & Procurement Supply Chain & Logistics Planning	Supply Chain sourcing guidelines, standards Supply Chain & Logistics network planning	CFO/VP of SCM Var COO/VP of SCM Res		Main Process Management Process	Acquire, Construct, and Manage Deliver Product/services	Design and construct/acquire product/services assets Manage logistics and warehousing	Plan facility Define logistics strategy	Negotiate terms for facility Design logistics network
	Reduce Reduce Cost of goods sold (CoGS)	Improve Service Flow development for service and support operations		Operations Supply Chain Support	Supply Chain Sourcing & Procurement		COO/VP of SCM Var		Main Process	Manage Customer Service	Measure and evaluate customer service operations	Measure customer satisfaction with customer	Provide customer feedback to product/service management of
	30.0 (3000)	Improve purchasing on a national/global basis	2. Tactical		Supply Chain Sourcing & Procurement	117		cused	Main Process	Deliver Product/services	Procure materials and services	Develop sourcing strategies	Collaborate with suppliers to identify sourcing opportunities
		Increase emphasis on designing and packaging for Supply Chain &	2. Tactical	Supply Chain & Logistics	Supply Chain & Logistics Planning	Plan Supply Chain & Logistics requirements	COO/CRDO Res	sponsive	Main Process	Develop and Manage	Develop product and services	Design, build, and evaluate product and services	Collaborate on design with suppliers and contract
		Service Flow development for end-user-support	Strategic	Operations Supply Chain Support	Supply Chain Sourcing & Procurement	Supply Chain Sourcing strategy	COO/CIO Var	riable	Main Process	Manage Information Technology	Develop and maintain information technology solution	Develop the IT development strategy	Establish Supply Chain Sourcing strategy for IT development
	Ensure Compliance	Improve monitoring and management of regulatory compliance	2. Tactical	ale and a sublet a sublet a	Supply Chain Sourcing & Procurement		CFO/VP of SCM Res		Supporting Process	Manage Information Technology	Develop and maintain information technology solution		Establish Supply Chain Sourcing strategy for IT development
Chain Risk (SC Governance/Risk /Compliance)	k	Improve physical security of people	2. Tactical	operations supply strain supplies	Supply Chain Safety	EHS guidelines, rules and rewards		silient	Supporting Process	Acquire, Construct, and Manage	Manage physical risk	Develop physical risk guidelines	Establish EHS guidelines and rules
		Compliance with environmental standards		Operations Supply Chain Support		Supply Chain regulations and compliance		silient	Main Process	Manage External Relationships	Manage legal and ethical issues	Ensure compliance	Plan and initiate compliance program
		Compliance with health standards Improve focus on internal controls and regulatory compliance	Tactical Tactical	ale and a sublet a sublet a	Supply Chain Safety Supply Chain operations	Supply Chain regulations and compliance Information management	CHRO/CIO Res CFO/VP of SCM Res	silient	Main Process Main Process	Manage External Relationships Manage Financial Resources	Manage legal and ethical issues Manage internal controls	Ensure compliance Establish internal controls, policies, and procedures	Plan and initiate compliance program Define and communicate code of ethics
	Improve Risk Insight &	Improve analysis of managerial information		Operations Supply Chain Support		Information management		sponsive	Main Process	Manage Knowledge, Improvement	, Develop enterprise-wide knowledge management (KN		Develop core KM methodologies
	Intelligence	Increase emphasis on continuous, proactive performance managemen		Operations Supply Chain Support		Quality audits and control		sponsive	Management Process	0 0 1	Manage internal controls	Perform quality audits and controls	Develop quality audits and control reports
		Improve tracking and communication of program/project progress	2. Tactical	Operations Supply Chain Support	Supply Chain operations	Information and knowledge management plan		sponsive	Main Process	Manage Information Technology	Manage enterprise information	Manage information resources	Define the enterprise information/data policies and standards
	Improve Risk Management	Align internal audit practices with business and risk objectives	 Strategic 	Operations Supply Chain Support	Supply Chain Quality	Quality guidelines and standards	CFO/VP of SCM Res	silient	Main Process	Manage Financial Resources	Manage internal controls	Establish internal controls, policies, and procedures	Define business flow objectives and risks
		Improve assignment of resources to projects		Operations Supply Chain Support	Supply Chain assets	Supply Chain asset traceability		sponsive	Main Process	Manage Financial Resources	Perform planning and management accounting	Perform cost management	Manage asset resource deployment and utilization
		Improve company-wide monitoring and management of risks	Tactical		Supply Chain Quality	Quality audits and control		silient	Main Process	Manage Information Technology	Manage business resiliency and risk	Develop and manage business resiliency	Develop the business resilience strategy
		Improve management of vendors/service providers	2. Tactical		Supply Chain Sourcing & Procurement		CFO/COO/CPO Foo		Supporting Process	Market and Sell Product/services	Develop sales strategy	Develop sales forecast	Analyze sales trends and patterns
		Improve monitoring and protection of assets, people, infrastructure, etc	Z. Tactical Z. Tactical		Supply Chain Safety Supply Chain Quality	EHS guidelines, rules and rewards	CFO/VP of SCM Res	silient	Main Process Main Process	Manage Knowledge, Improvement	Create and manage organizational performance	Create enterprise measurement systems model Conduct performance assessments	Establish performance measures
		Increase emphasis on quality management and benchmarking Strengthen and communicate governance policies and procedures	2. Tactical		Supply Chain Quality Supply Chain Quality	Quality audits and control Quality training	CFO/VP of SCM Res		Main Process	Manage Knowledge, Improvement Manage Quality	Manage Quality Level Agreements	Mange Quality Knowledge	Perform quality audits and control Perform Quality training
	Improve Risk Planning	Build values and ethics into corporate culture		Operations Supply Chain Support	Operational Security	Supply Chain security incident and issue		sponsive	Main Process	Manage External Relationships	Manage legal and ethical issues	Create ethics policies	Define supply chain security incident and issue management
	,	Improve effectiveness of program/project governance models	2. Tactical		Supply Chain Quality	Quality audits and control		silient	Main Process	Develop Vision and Strategy	Develop business strategy	Develop overall mission statement	Define current business
		Improve/implement internal control frameworks and policies	Tactical	Operations Supply Chain Support	Supply Chain Quality	Quality audits and control	CFO/COO Res	silient	Main Process	Manage Financial Resources	Manage internal controls	Establish internal controls, policies, and procedures	Establish board of directors and audit committee
	Improve Customer Interaction			Supply Chain & Logistics	Scheduling	Supply Chain Schedule	COO/VP of SCM Res		Management Process	Deliver Product/services	Produce/Manufacture/Deliver product/service	Supply Chain Schedule	Supply Chain Schedule orders and create lots
Chain		Improve incentives around order management efficiency	Strategic					cused	Management Process	Deliver Product/services	Procure materials and services	Develop sourcing strategies	Seek opportunities to improve efficiency and value
Competitiveness	' [Improve order management methods and tools service availability		Supply Chain & Logistics	Order Fulfilment	Order flowing	COO/CIO Res	sponsive	Management Process Main Process	Deliver Product/services Deliver Product/services	Procure materials and services Produce/Manufacture/Deliver product/service	Appraise and develop suppliers	Monitor/Manage supplier information Supply Chain Schedule orders and create lots
		Improve pick, pack and ship flowes		Supply Chain & Logistics Supply Chain & Logistics	Scheduling Transportation	Scheduling planning Operate outbound transportation	COO/VP of SCM Res			Deliver Product/services	Produce/Manufacture/Deliver product/service	Supply Chain Schedule Maintain production records and manage lot traceability	
	Improve Customer Satisfaction		Tactical		Order Fulfilment	Order flowing		sponsive/	Supporting Process	Deliver Product/services	Deliver service to customer	Provide service to specific customers	Organize daily service order fulfilment schedule
	Strengthen Supply Chain	Better settings for innovation to flourish	 Strategic 		Supply Chain operations	Information management	CRDO Foo	cused	Main Process	Manage Knowledge, Improvement	, Develop enterprise-wide knowledge management (KN	Design and launch KM projects	Design flow for knowledge sharing, capture, and use
	Innovation	Pursue joint-venture, partnership and OEM arrangements		Operations Supply Chain Support	11.7			cused	Management Process	Manage External Relationships	Manage government and industry relationships	Manage relations with strategic partners	Establish Vendor and supplier relations
Improve	Improve Supply Chain	Fast and smart decision making tools and flow		Operations Supply Chain Support	Supply Chain operations	Information management		sponsive	Main Process	Manage Knowledge, Improvement	, Manage change	Plan for change	Assess readiness for change
Operational Supply Chain Excellence	Services	Improve asset management flowes	Strategic		Supply Chain assets	Assets guidelines, rules and standards		sponsive/	Management Process	Manage Financial Resources	Perform general accounting and reporting	Perform fixed-asset accounting	Establish fixed-asset policies and procedures
		Improve collaboration with vendors Leverage breadth of vendor relationships to lengthen payment cycles	Strategic Strategic	Operations Supply Chain Support Operations Supply Chain Support	Supply Chain Sourcing & Procurement Supply Chain Sourcing & Procurement		CFO/VP of SCM Var	cused	Main Process Management Process	Deliver Product/services Manage Financial Resources	Procure materials and services Perform revenue accounting	Develop sourcing strategies Manage Sourcing oversight and monitoring	Collaborate with suppliers to identify sourcing opportunities Establish sourcing measurements
		Utilize national/global purchasing power		Operations Supply Chain Support	Supply Chain Sourcing & Procurement			riable	Main Process	Deliver Product/services	Procure materials and services	Order materials and services	Create/Distribute purchase orders
		Improve service procurement flowes		Operations Supply Chain Support	Supply Chain Safety	EHS implementation and support		sponsive	Supporting Process	Deliver Product/services	Procure materials and services	Select suppliers and develop/maintain contracts	Certify and validate suppliers
		Improve terms on equipment and supplies		Operations Supply Chain Support	Supply Chain Sourcing & Procurement			riable	Main Process	Deliver Product/services	Procure materials and services	Select suppliers and develop/maintain contracts	Negotiate contracts
		Improve terms on purchased and leased assets	Tactical	Operations Supply Chain Support	Supply Chain Sourcing & Procurement	Vendor and supplier relationship management	CFO/CIO Var	riable	Main Process	Deliver Product/services	Procure materials and services	Select suppliers and develop/maintain contracts	Negotiate contracts
		Improve terms with corporate service providers	2. Tactical		Supply Chain Sourcing & Procurement		0.0	riable	Main Process	Deliver Product/services	Procure materials and services	Select suppliers and develop/maintain contracts	Negotiate contracts
		Improve terms with third-party product/service and service providers		Operations Supply Chain Support					Main Process	Deliver Product/services	Procure materials and services	Select suppliers and develop/maintain contracts	Negotiate contracts
	Improve Supply Chain	Leverage credit rating to lengthen payment cycles and reduce interests Better data and privacy protection compliance		Operations Supply Chain Support Operations Supply Chain Support	Supply Chain assets Supply Chain operations	Supply Chain asset traceability Information and knowledge management plan		riable silient	Main Process Main Process	Manage Financial Resources Manage Information Technology	Perform general accounting and reporting Manage enterprise information	Perform general accounting Define the enterprise information architecture	Process period end adjustments (e.g., accruals, currency Define information access requirements
	Information Management	Improve Data control flowes and tools		Operations Supply Chain Support	Supply Chain operations Supply Chain operations	Information control, audits and reports		silient	Main Process	Manage Information Technology	Manage enterprise information	Define the enterprise information architecture	Define information access requirements
	Improve Resource	Improve skills of sales & marketing staff		Operations Supply Chain Support	a claim, a comment	Supply Chain training	0. 0.000	sponsive/	Supporting Process	Develop and Manage Human	Develop and counsel employees	Develop and train employees	Develop, conduct, and manage employee and/or managemen
	Improve Supply Chain Delivery			Supply Chain & Logistics	Supply Chain & Logistics Planning	Supply Chain & Logistics strategy	COO/VP of SCM Foo		Main Process	Deliver Product/services	Plan for and acquire necessary resources	Develop production and materials strategies	Define production network and supply constraints
		Divest low-demand/ obsolete inventory	 Strategic 	Supply Chain & Logistics	Finished Goods Inventory	Supply Chain stock control	COO/VP of SCM Foo	cused	Management Process	Deliver Product/services	Manage logistics and warehousing	Operate warehousing	Manage physical finished goods inventory
		Improve design/ structure of Supply Chain & Logistics networks		Supply Chain & Logistics	Supply Chain & Logistics Planning	Supply Chain & Logistics strategy	COO/VP of SCM Foo		ariagee.	Deliver Product/services	Plan for and acquire necessary resources	Review Supply Chain & Logistics planning policies	Review Supply Chain & Logistics network
		Improve terms on leased service assets		Operations Supply Chain Support	Supply Chain Sourcing & Procurement		COO/VP of SCM Var		Main Process	Acquire, Construct, and Manage	Design and construct/acquire product/services assets		Negotiate terms for facility
		Improve transport and delivery flowes/algorithms		Supply Chain & Logistics	Supply Chain & Logistics Planning	Supply Chain & Logistics strategy		sponsive	Management Process	Deliver Product/services	Manage logistics and warehousing	Define logistics strategy Operate outbound transportation	Optimize transportation schedules and costs
		Improve utilization of logistics service staff Rationalize material order quantities and timing		Supply Chain & Logistics Operations Supply Chain Support	Supply Chain & Logistics Supply Chain Sourcing & Procurement	Assess Supply Chain & Logistics planning	COO/VP of SCM Res			Deliver Product/services Deliver Product/services	Manage logistics and warehousing Procure materials and services	Operate outbound transportation Develop sourcing strategies	Process and audit carrier invoices and documents Develop inventory strategy
		Reduce procurement cycle times		Operations Supply Chain Support	Supply Chain Sourcing & Procurement		1	sponsive	Main Process	Deliver Product/services	Procure materials and services Procure materials and services	Develop sourcing strategies Develop sourcing strategies	Seek opportunities to improve efficiency and value
		Improve logistics performance management methods and tools		Supply Chain & Logistics	Supply Chain & Logistics Planning	Supply Chain & Logistics strategy	COO/VP of SCM Res	_		Deliver Product/services	Manage logistics and warehousing	Define logistics strategy	Optimize transportation schedules and costs
		Improve logistics/Supply Chain & Logistics efficiency		Supply Chain & Logistics	Order Fulfilment	Manage order fulfilment progress	COO/VP of SCM Res	sponsive	Main Process	Deliver Product/services	Manage logistics and warehousing	Define logistics strategy	Optimize transportation schedules and costs
		Improve material performance management methods and tools	Tactical		Supply Chain & Logistics Planning	Create materials plan	COO/VP of SCM Res			Deliver Product/services	Manage logistics and warehousing	Define logistics strategy	Optimize transportation schedules and costs
	1	Improve retrieval flowes	2. Tactical		Order Fulfilment	Perform reverse logistics	COO/VP of SCM Res		Main Process	Deliver Product/services	Manage logistics and warehousing	Plan inbound material flow	Manage flow of returned product/services
		Improve terms on equipment purchases		Operations Supply Chain Support				riable	Main Process	Deliver Product/services	Procure materials and services	Appraise and develop suppliers	Monitor quality of product/service delivered
		Improve terms on material	∠. ractical	Operations Supply Chain Support Supply Chain & Logistics	Supply Chain Sourcing & Procurement Supply Chain & Logistics Planning		CPO Var	riable riable	Supporting Process	Deliver Product/services Deliver Product/services	Procure materials and services Manage logistics and warehousing	Select suppliers and develop/maintain contracts Define logistics strategy	Negotiate contracts Develop and maintain delivery service policy
		F	2 Tootion!		I DUDDIV CHAIR & LOUISUCS PIANNING	Supply Chain & Logistics plans and policies	OUC/VF OF SCIVE VAI				Manage logistics and warehousing Procure materials and services		
		Improve terms with logistics service providers				Supply Chain Sourcing strategy	CPO IDA						
		Improve terms with logistics service providers Improve use of national/ global purchasing power	Tactical	Operations Supply Chain Support	Supply Chain Sourcing & Procurement			sponsive sponsive		Deliver Product/services Deliver Product/services		Develop sourcing strategies Define logistics strategy	Develop procurement plan Design logistics network
	Strengthen Supply Chain	Improve terms with logistics service providers	Tactical Tactical			Supply Chain & Logistics network planning	COO/VP of SCM Res	op 00	Supporting Process	Deliver Product/services Deliver Product/services Deliver Product/services	Manage logistics and warehousing Procure materials and services	Define logistics strategy Select suppliers and develop/maintain contracts	Design logistics network Negotiate contracts
	Strengthen Supply Chain Service Development	Improve terms with logistics service providers Improve use of national/ global purchasing power Improve workforce planning dispatch and assignment of flowes and	Tactical Tactical Tactical Strategic	Operations Supply Chain Support Supply Chain & Logistics	Supply Chain Sourcing & Procurement Supply Chain & Logistics Planning Supply Chain Sourcing & Procurement	Supply Chain & Logistics network planning t Procurement audits	COO/VP of SCM Res	sponsive riable	Supporting Process Management Process	Deliver Product/services	Manage logistics and warehousing	Define logistics strategy	Design logistics network
		Improve terms with logistics service providers Improve use of national/global purchasing power Improve workforce planning dispatch and assignment of flowes and Improve terms on materials purchases Rationalize order quantities and timing Improve collaboration with vendors	Tactical Tactical Tactical Strategic Strategic	Operations Supply Chain Support Supply Chain & Logistics Operations Supply Chain Support	Supply Chain Sourcing & Procurement Supply Chain & Logistics Planning Supply Chain Sourcing & Procurement Supply Chain Sourcing & Procurement	Supply Chain & Logistics network planning t Procurement audits t Procurement audits	COO/VP of SCM Res CPO Var COO/VP of SCM Res CPO Foo	sponsive riable sponsive cused	Supporting Process Management Process Management Process Supporting Process	Deliver Product/services Deliver Product/services Deliver Product/services Deliver Product/services	Manage logistics and warehousing Procure materials and services	Define logistics strategy Select suppliers and develop/maintain contracts Develop production and materials strategies Appraise and develop suppliers	Design logistics network Negotiate contracts Define manufacturing goals Prepare/Analyze procurement and vendor performance
		Improve terms with logistics service providers Improve use of national/global purchasing power Improve workforce planning dispatch and assignment of flowes and Improve terms on materials purchases Rationalize order quantities and timing Improve collaboration with vendors Improve coordination with business partners	2. Tactical 2. Tactical 1. Strategic 1. Strategic 2. Tactical 2. Tactical	Operations Supply Chain Support Supply Chain & Logistics Operations Supply Chain Support Operations Supply Chain Support Operations Supply Chain Support Operations Supply Chain Support	Supply Chain Sourcing & Procuremen Supply Chain & Logistics Planning Supply Chain Sourcing & Procuremen Supply Chain Sourcing & Procuremen Supply Chain Sourcing & Procuremen Supply Chain Sourcing & Procuremen	Supply Chain & Logistics network planning Procurement audits Procurement audits Procurement audits Procurement audits Procurement audits	COO/VP of SCM Res CPO Var COO/VP of SCM Res CPO Foo COO/VP of SCM Foo	sponsive riable sponsive cused cused	Supporting Process Management Process Management Process Supporting Process Supporting Process	Deliver Product/services Deliver Product/services Deliver Product/services Deliver Product/services Deliver Product/services Deliver Product/services	Manage logistics and warehousing Procure materials and services Plan for and acquire necessary resources Procure materials and services Procure materials and services	Define logistics strategy Select suppliers and develop/maintain contracts Develop production and materials strategies Appraise and develop suppliers Develop sourcing strategies	Design logistics network Negotiate contracts Define manufacturing goals Prepare/Analyze procurement and vendor performance Clarify purchasing requirements
		Improve terms with logistics service providers Improve use of national/global purchasing power Improve workforce planning dispatch and assignment of flowes and Improve terms on materials purchases Rationalize order quantities and timing Improve collaboration with vendors	2. Tactical 2. Tactical 1. Strategic 1. Strategic 2. Tactical 2. Tactical 2. Tactical	Operations Supply Chain Support Supply Chain & Logistics Operations Supply Chain Support Operations Supply Chain Support Operations Supply Chain Support Operations Supply Chain Support	Supply Chain Sourcing & Procuremen Supply Chain & Logistics Planning Supply Chain Sourcing & Procuremen Supply Chain Sourcing & Procuremen	Supply Chain & Logistics network planning Procurement audits Procurement audits Procurement audits Procurement audits Procurement audits	COO/VP of SCM Re: CPO Var COO/VP of SCM Re: CPO Foo COO/VP of SCM Foo COO/VP of SCM Foo CHRO/CPO Foo	sponsive riable sponsive cused cused cused	Supporting Process Management Process Management Process Supporting Process Supporting Process Supporting Process Supporting Process	Deliver Product/services Deliver Product/services Deliver Product/services Deliver Product/services	Manage logistics and warehousing Procure materials and services Plan for and acquire necessary resources Procure materials and services	Define logistics strategy Select suppliers and develop/maintain contracts Develop production and materials strategies Appraise and develop suppliers Develop sourcing strategies Develop sourcing strategies	Design logistics network Negotiate contracts Define manufacturing goals Prepare/Analyze procurement and vendor performance